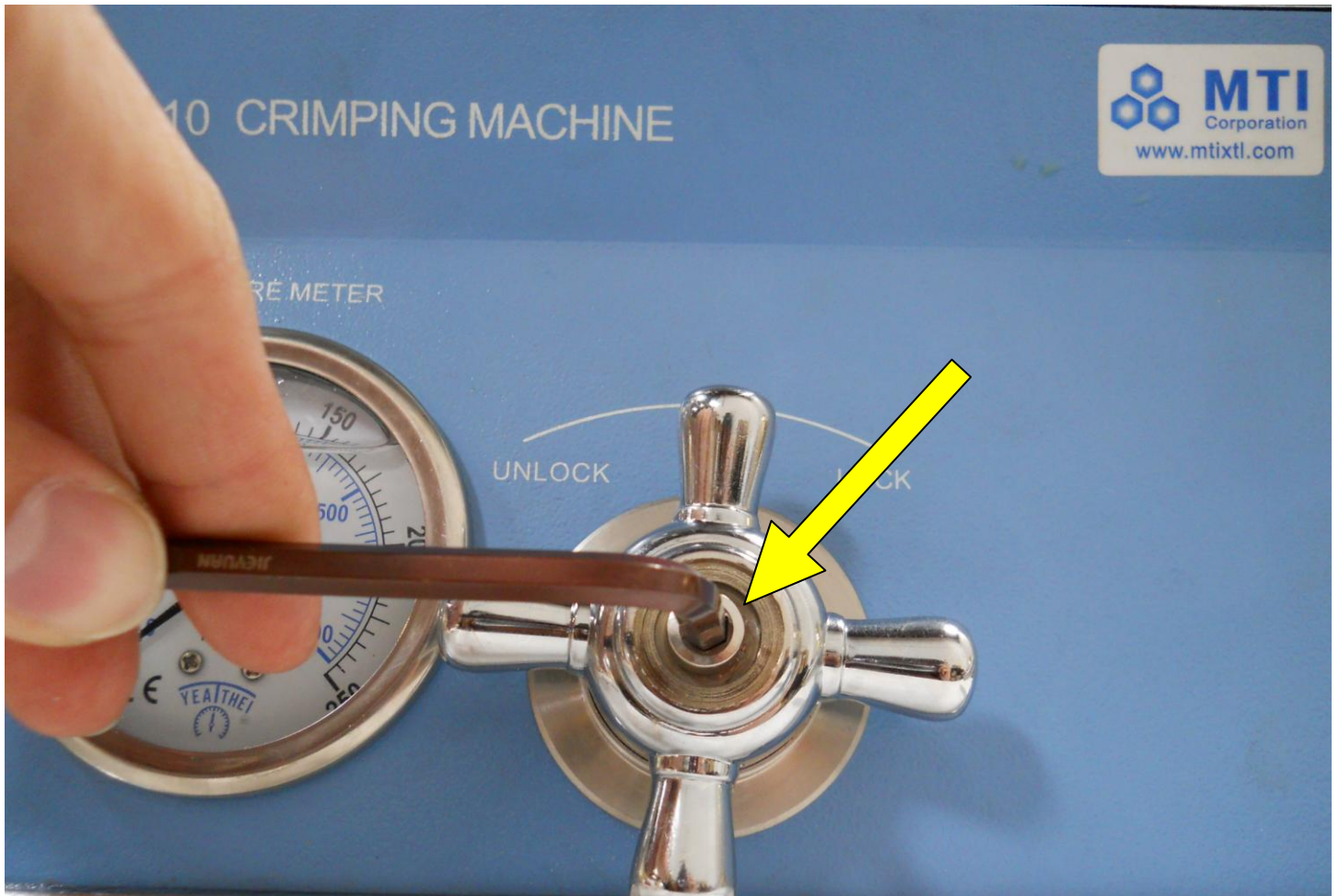


How to disable the function of over pressure protection

MSK-100 Crimper has a designed feature of over pressure protection against over pressuring the machine. For typical application, if you intend to increase the applicable pressure level, please follow the instruction below to learn:

- Please take off the fixing screw on the pressure releasing valve.



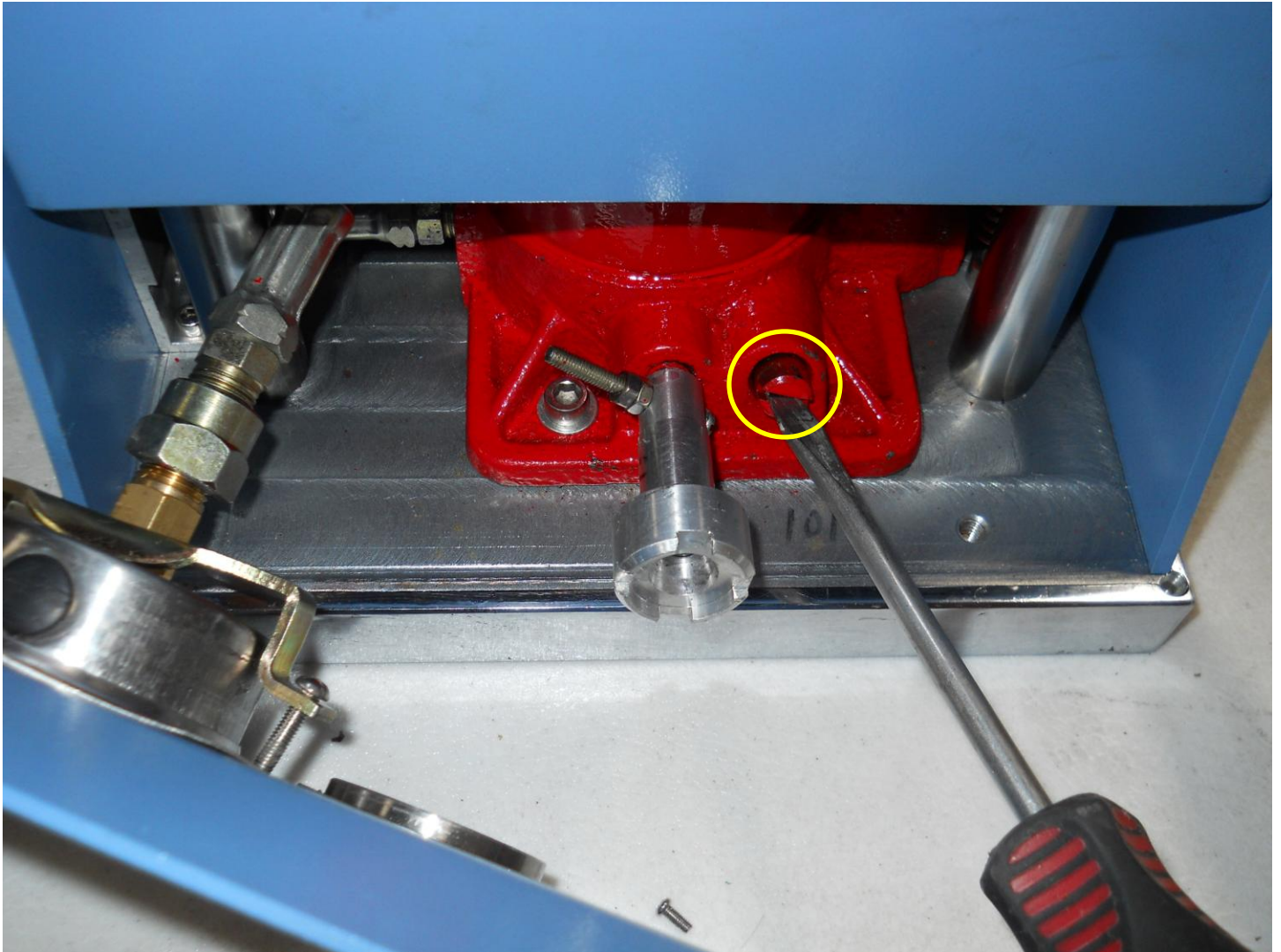
➤ Please pull out the pressure releasing knob.



- Please take off the fixing screws on the upper right/left corner (indicated in the yellow area).



- Open the front panel and you will see the inside structure. Indicated in the yellow area, it is the **over pressure limiting screw**.
- Turn the **over pressure limiting screw** clock-wise until you feel a little bit tighten.



- Assemble back everything.

- **Attention:** While applying the pressure, please make sure pressure level indicating on the pressure gauge never go over 1000 PSI, otherwise the sealing components inside may get damaged. (Usually, 1000 PSI is very enough for crimping the coin cell cases.)

