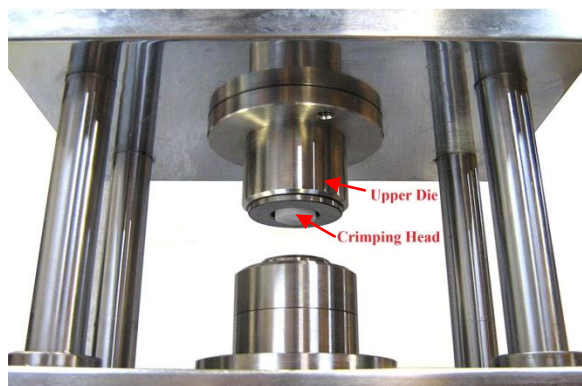


MSK-110 Crimping Head Change

The upper die of the MSK-110 contains a crimping head that gets deformed or corroded from pressing coin cells after prolonged use. This manual will highlight the procedures for replacing the crimping head unit.



1. To remove the upper die from the MSK-110, a hex allen key can be used to loosen the allen nut from the top platform as shown below:



2. Once the upper die is removed, the crimping head holder needs to be loosened. The user should be able to remove it using bare hands; however, a pair of grip lock pliers can be used if necessary.



3. The old crimping head can now be swapped out and replaced with a new one. Ensure the new unit is aligned and seated properly and then tighten the crimping head holder with hand.

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