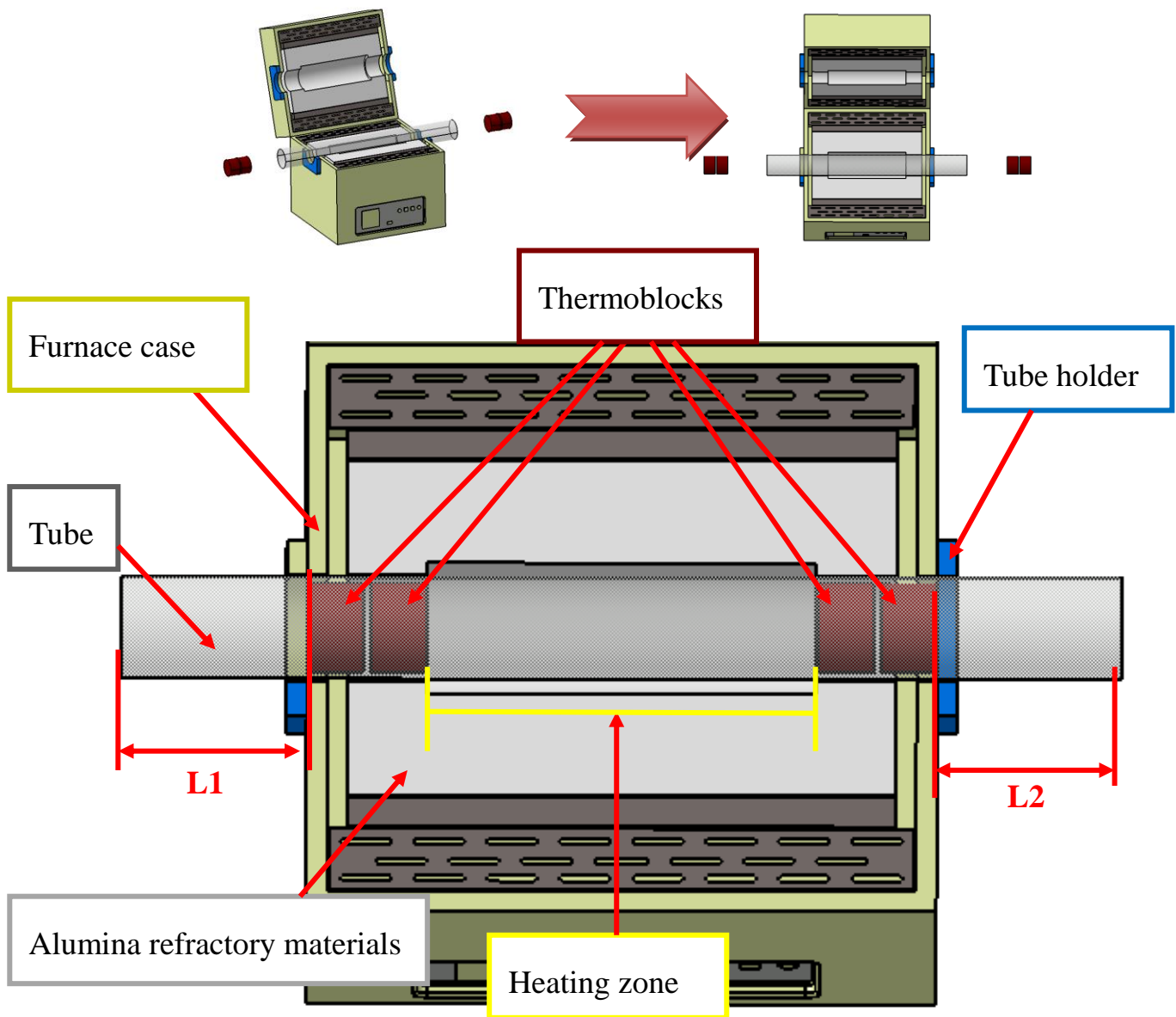


# Instructions of placing thermoblocks for OTF series furnaces

(for 1500 °C grade and up)



Our high temperature OTF series (for 1500 °C grade and up) furnaces require two thermoblocks on each side.

1. Before inserting the thermoblocks, please measure 'L1' and 'L2' first. They should be the same length, meaning the processing tube should be centered.
2. When placing the thermoblocks, make sure the insert depth (the distance between the edge of the tube and outside edge of the outer thermoblock) equals to L1 or L2.

**Attention:** Incorrect thermoblock position may cause tube failure during the heat treatment, please always follow the instructions which are provided by MTI Corporation for safe operation.